



Revision 01-01-2018

Technical Datasheet: CONTACT-FIX TOLUENE FREE ATF62

Description:

CONTACT-FIX HI-TEMP AHT100 is a high temperature resistant, toluene free contact adhesive, brushable contact adhesive. This adhesive has been specifically formulated without Toluene to remove the risks associated with this hazardous chemical.

Application:

This adhesive is suitable for bonding most upholstery materials including alcantara, carpet, fabric, felt, foam, headlining's, leather, rubber and some vinyls*. These may be bonded to themselves or to substrates such as glass, metal, plastic rubber and wood. High temperature resistance makes it suitable for applications within coach building, including the fitting and refurbishment of vehicles, boats and caravans. *Check suitability first.

Directions:

Always test first to determine suitability before application, especially on vinyl, PVC and plastics. Surfaces to be bonded must be completely clean and dry. Apply a thin even layer of glue using a brush or spray system. Allow 30 minutes for the adhesive to become touch dry before bringing the two surfaces together. For a stronger bond, or for very porous materials (vinyl, leather etc) apply an additional coat to each surface. Allow to dry for a further 20 - 30 minutes. Press materials together firmly, working from the centre outwards. For best results apply adhesive at temperatures between 15°C - 20°C.

Chemical Properties:

BASE:	Polychloroprene	TACK LIFE:	5 – 30 mins
SOLIDS:	23-27%	COVERAGE:	3-4m ² / Per litre
VISCOSITY:	4000 - 5000 cp@ 20°C	CLEANER:	CGT Thinner Cleaner
COLOUR:	Cream	SHELF LIFE:	12 months stored @ 5 – 25°C
TEMPERATURE RESISTANCE:	80°C		

The information contained in this data sheet is to the best of our knowledge, true and accurate, but is given without warranty or guarantee. Users of our products are advised to conduct their own tests before carrying out projects.