



Revision 01-12-2013

XTREME

Technical Datasheet: CONTACT-FIX XTREME AXT290

Description:

CONTACT-FIX HI-TEMP AXT290 is a high temperature resistant, high strength, water resistant, sprayable or brushable contact adhesive. This adhesive is the flagship of the CONTACT-FIX range and offers the strongest possible bond. It was specifically designed for automotive trim applications where a high strength permanent bond is required.

Application:

This adhesive is particularly suited to bonding most upholstery materials including alcantara, carpet, fabric, felt, foams, headlinings, leather, rubber and most vinyls*. These may be bonded to themselves or to substrates such as glass, metal, painted surfaces, plastic, rubber and wood. High temperature resistance makes it suitable for applications within coach building, including the fitting and refurbishment of vehicles, boats and caravans. *Check suitability first.

Directions:

Always test first to determine suitability before application, especially on vinyl, PVC and plastics. Surfaces to be bonded must be completely clean and dry.

Apply a thin even layer of glue using a brush or serrated spatula. Allow 30 minutes for the adhesive to become touch dry before bringing the two surfaces together.

For a stronger bond, or for very porous materials (vinyl, leather etc) apply an additional coat to each surface. Allow to dry for a further 10 - 20 minutes. Press materials together firmly, working from the centre outwards.

For best results apply adhesive at temperatures between 15°C - 20°C.

Avoid exposure to high temperatures for the first 24 hours after bonding.

Chemical Properties:

BASE: Polychloroprene

SOLIDS: 27 + 2%

VISCOSITY: 4000 +1000 cp@ 20°C

COLOUR: Light tan

TEMPERATURE RESISTANCE: >100°C

TACK LIFE: 5 – 60 mins

COVERAGE: 3-4m²/ Per litre

CLEANER: CGT Thinner Cleaner

SHELF LIFE: 12 months stored @ 5 – 25°C

The information contained in this data sheet is to the best of our knowledge, true and accurate, but is given without warranty or guarantee. Users of our products are advised to conduct their own tests before carrying out projects.